

Date: Tuesday, 8/22/2006 2:33:27 PM
 User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CABLE GUARD
Job Number : 28303	
Estimate Number : 12410	
P.O. Number : <i>N/A</i>	Part Number : D34993
This Issue : 8/22/2006 S.O. No. : <i>N/A</i>	Drawing Number : D3499 UNDER REVIEW
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i> Type : MACHINED PARTS	Drawing Revision : A
Previous Run : 27227	Material : <i>N/A</i>
Written By : <i>[Signature]</i>	Due Date : 8/29/2006 Qty: 1 Um: Each
Checked & Approved By : <i>[Signature]</i>	
Comment : Est Rev:A New Issue 06-05-05 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MUHMWB625	UHMW .625 Black Tivar 1000
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Comment: Qty.: 1.1351 sf(s)/Unit Total : 1.1351 sf(s)
 UHMW .625 Black Tivar 1000

Batch: ~~11009002~~ *1101046*

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
 1-Cut as per Dwg D3499
 Dwg Rev: *A*
 Prog Rev: *A*

2-Deburr if necessary

ml *08 23* *(1)*

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

ml *08 23* *(1)*

4.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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Comment: HAAS CNC VERTICAL MACHINING #1

1- Mill as per Folio FA636 Rev: *AA* & Dwg D3499 Rev: *B*

2-Deburr per dwg D3499

J.F. *06/09/25* *(1)*

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Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

J.F. 06/09/25 ①

6.0

QC8

SECOND CHECK



Comment: SECOND CHECK

SD 06.09.25 ①

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

SF76

06/09/26
B 06/09/26 ①

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

06/09/26 ①

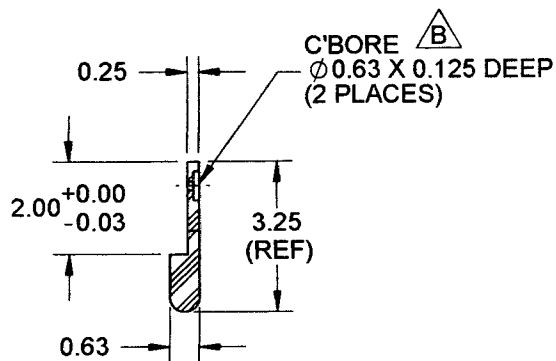
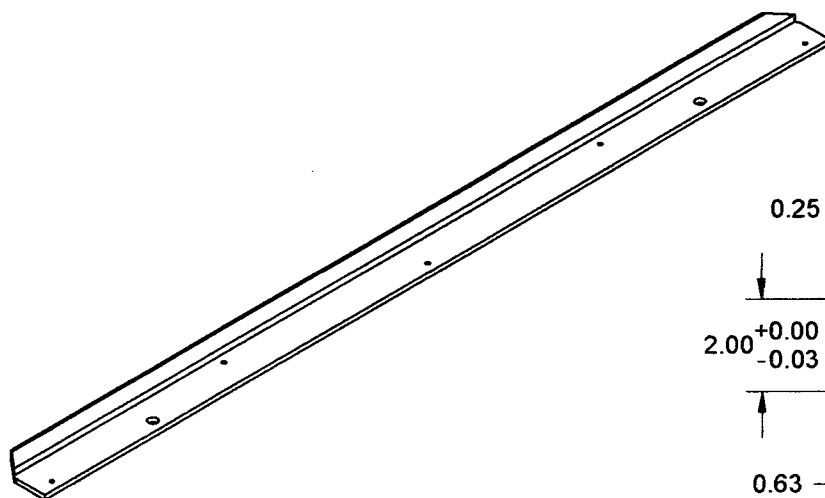
Job Completion



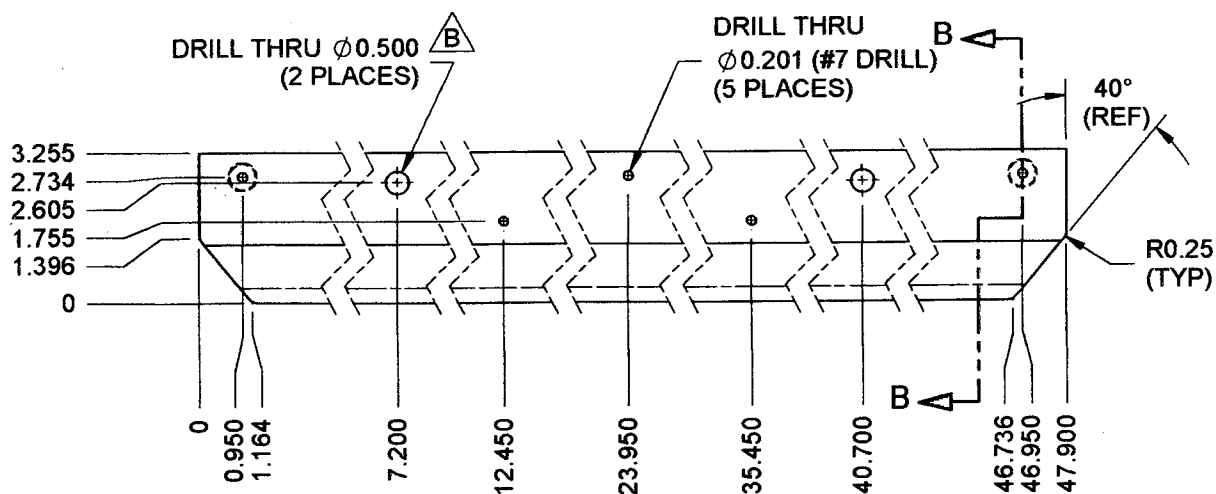
Lu 06.09.26

PRELIMINARY ISSUE

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED	APPROVED	DRAWING NO. D3499	REV. B SHEET 3 OF 4
DATE 06.08.15		TITLE CABLE GUARD	SCALE 1:4



SECTION B-B



D3499-3 CABLE GUARD

NOTES:

- 1) MATERIAL: UHMW BLACK TIVAR 1000 VIRGIN MATERIAL (MUHMWB)
- 2) PART IS SYMMETRICAL AT CENTER LINE
- 3) FINISH: NONE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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